

# SAFETY DATA SHEET

according to Commission Regulation (EU) 2020/878 as amended

## Techform Sil 5

Creation date 30th November 2023  
Revision date Version 3.1

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

- 1.1. Product identifier**  
Substance / mixture Techform Sil 5 mixture  
UFI 5G7X-Q8U5-Y00M-30SH
- 1.2. Relevant identified uses of the substance or mixture and uses advised against**  
**Mixture's intended use**  
As a release agent, lubricant and for removal from mold  
**Mixture uses advised against**  
The product should not be used in ways other than those referred in Section 1.
- 1.3. Details of the supplier of the safety data sheet**  
**Manufacturer**  
Name or trade name Techplast Sp. z o.o.  
Address Ciepłownicza 8, Rzeszów, 35-959 Poland  
VAT Reg No PL8132993396  
Phone +48178642016  
E-mail biuro@techform.pl  
Web address www.techform.pl
- Supplier**  
Name or trade name Techplast Sp. z o.o.  
Address Ciepłownicza 8, Rzeszów, 35-959 Poland  
VAT Reg No PL8132993396  
Phone +48178642016  
E-mail biuro@techform.pl  
Web address www.techform.pl
- Competent person responsible for the safety data sheet**  
Name Techplast Sp. z o.o.  
E-mail biuro@techform.pl
- 1.4. Emergency telephone number**  
European emergency number: 112

### SECTION 2: Hazards identification

- 2.1. Classification of the substance or mixture**  
**Classification of the mixture in accordance with Regulation (EC) No 1272/2008**

The mixture is classified as dangerous.

Aerosol 1, H229, H222

Full text of all classifications and hazard statements is given in the section 16.

**Most serious adverse physico-chemical effects**

Extremely flammable aerosol. Pressurised container: May burst if heated.

- 2.2. Label elements**

**Hazard pictogram**



**Signal word**

Danger

**Hazard statements**

H222

Extremely flammable aerosol.

H229

Pressurised container: May burst if heated.

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### Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P211 Do not spray on an open flame or other ignition source.  
P251 Do not pierce or burn, even after use.  
P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C.

### 2.3. Other hazards

The mixture does not contain substances with endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605. Mixture does not contain any substance meet the criteria for PBT or vPvB in accordance with Annex XIII of Regulation (EC) No. 1907/2006 (REACH) as amended.

## SECTION 3: Composition/information on ingredients

### 3.2. Mixtures

#### Chemical characterization

Mixture of substances and non-hazardous additives specified below.

**Mixture contains these hazardous substances and substances with the highest permissible concentration in the working environment**

Identification numbers	Substance name	Content in % weight	Classification according to Regulation (EC) No 1272/2008	Note
Index: 601-004-00-0 CAS: 106-97-8 EC: 203-448-7	butane	48-64	Flam. Gas 1, H220 Press. Gas (compressed gas), H280	1, 2
Index: 601-003-00-5 CAS: 74-98-6 EC: 200-827-9	propane	16-32	Flam. Gas 1, H220 Press. Gas (compressed gas), H280	2

#### Notes

- Note C: Some organic substances may be marketed either in a specific isomeric form or as a mixture of several isomers. In this case the supplier must state on the label whether the substance is a specific isomer or a mixture of isomers.
- Note U (Table 3): When put on the market gases have to be classified as "Gases under pressure", in one of the groups compressed gas, liquefied gas, refrigerated liquefied gas or dissolved gas. The group depends on the physical state in which the gas is packaged and therefore has to be assigned case by case. The following codes are assigned:

Press. Gas (Comp.)  
Press. Gas (Liq.)  
Press. Gas (Ref. Liq.)  
Press. Gas (Diss.)

Aerosols shall not be classified as gases under pressure (See Annex I, Part 2, Section 2.3.2.1, Note 2).

Full text of all classifications and hazard statements is given in the section 16.

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

If any health problems are manifested or if in doubt, inform a doctor and show him information from this safety data sheet.

#### If inhaled

Terminate the exposure immediately; move the affected person to fresh air. Protect the person against growing cold. Provide medical treatment if irritation, dyspnoea or other symptoms persist.

#### If on skin

Remove contaminated clothes. Wash the affected area with plenty of water, lukewarm if possible.

#### If in eyes

Rinse eyes immediately with a flow of running water, open the eyelids (also using force if needed); remove contact lenses immediately if worn by the affected person. Rinsing should continue at least for 10 minutes.

#### If swallowed

Provide medical treatment.

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### 4.2. Most important symptoms and effects, both acute and delayed

#### If inhaled

Not expected.

#### If on skin

Not expected.

#### If in eyes

When intruding eyes, it can evoke irritation.

#### If swallowed

Not expected.

### 4.3. Indication of any immediate medical attention and special treatment needed

Symptomatic treatment.

#### More information

Other relevant information is not available.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

#### Suitable extinguishing media

Alcohol-resistant foam, carbon dioxide, powder, water spray jet, water mist.

#### Unsuitable extinguishing media

Water - full jet.

### 5.2. Special hazards arising from the substance or mixture

In the event of fire, carbon monoxide, carbon dioxide and other toxic gases may arise. Inhalation of hazardous degradation (pyrolysis) products may cause serious health damage.

### 5.3. Advice for firefighters

Self-Contained Breathing Apparatus (SCBA) with a chemical protection suit only where personal (close) contact is likely. Use a self-contained breathing apparatus and full-body protective clothing. Closed containers with the product near the fire should be cooled with water. Do not allow run-off of contaminated fire extinguishing material to enter drains or surface and ground water.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Provide sufficient ventilation. Extremely flammable aerosol. Pressurised container: May burst if heated. Remove all ignition sources. Use personal protective equipment for work. Follow the instructions in the Sections 7 and 8.

### 6.2. Environmental precautions

Prevent contamination of the soil and entering surface or ground water.

### 6.3. Methods and material for containment and cleaning up

Ventilate the room. In the event of leakage of the substantial amount of the product, inform fire brigade and other competent bodies. After removal of the product, wash the contaminated site with plenty of water.

### 6.4. Reference to other sections

See the Section 8 and 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Prevent formation of gases and vapours in flammable or explosive concentrations and concentrations exceeding the occupational exposure limits. The product should be used only in the areas where it is not in contact with open fire and other ignition sources. Use non-sparking tools. Use of antistatic clothes and footwear is recommended. No smoking. Protect against direct sunlight. Do not pierce or burn, even after use. Use personal protective equipment as per Section 8. Observe valid legal regulations on safety and health protection.

### 7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed containers in cold, dry and well ventilated areas designated for this purpose. Protect from sunlight. Do not expose to temperatures exceeding 50 °C.

Content	Packaging type	Material of package
400 ml	aerosol can	FE

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Storage temperature 50 °C

### 7.3. Specific end use(s)

As a release agent, lubricant and for removal from mold

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

The mixture contains substances for which occupational exposure limits are set.

### 8.2. Exposure controls

Do not eat, drink and smoke during work. Wash your hands thoroughly with water and soap after work and before breaks for a meal and rest.

#### Eye/face protection

Protective goggles.

#### Skin protection

Hand protection: Protective gloves resistant to the product. Contaminated skin should be washed thoroughly.

#### Respiratory protection

Under regular circumstances it is not necessary.

#### Thermal hazard

Data not available.

#### Environmental exposure controls

Observe usual measures for protection of the environment, see Section 6.2.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	gas
Colour	colourless
Odour	characteristic
Melting point/freezing point	data not available
Boiling point or initial boiling point and boiling range	data not available
Flammability	Extremely flammable aerosol.
Lower and upper explosion limit	data not available
Flash point	>250 °C
Auto-ignition temperature	data not available
Decomposition temperature	data not available
pH	non-soluble (in water)
Kinematic viscosity	data not available
Solubility in water	insoluble
Solubility in fats	data not available
Partition coefficient n-octanol/water (log value)	data not available
Vapour pressure	data not available
Density and/or relative density	
Density	0.97 g/cm <sup>3</sup>
Relative vapour density	data not available
Particle characteristics	data not available
Form	spray

### 9.2. Other information

Evaporation rate	non-applicable
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## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Data not available.

### 10.2. Chemical stability

The product is stable under normal conditions.

### 10.3. Possibility of hazardous reactions

Unknown.

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### 10.4. Conditions to avoid

The product is stable and no degradation occurs under normal use. Protect against flames, sparks, overheating and against frost. Pressurised container: May burst if heated.

### 10.5. Incompatible materials

Protect against strong acids, bases and oxidizing agents.

### 10.6. Hazardous decomposition products

Not developed under normal uses. Dangerous outcomes such as carbon monoxide and carbon dioxide are formed at high temperature and in fire.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Inhalation of solvent vapors above values exceeding exposure limits for working environment may result in acute inhalation poisoning, depending on the level of concentration and exposure time. No toxicological data is available for the mixture.

#### Acute toxicity

Based on available data the classification criteria are not met.

#### Skin corrosion/irritation

Based on available data the classification criteria are not met.

#### Serious eye damage/irritation

Based on available data the classification criteria are not met.

#### Respiratory or skin sensitisation

Based on available data the classification criteria are not met.

#### Germ cell mutagenicity

Based on available data the classification criteria are not met.

#### Carcinogenicity

Based on available data the classification criteria are not met.

#### Reproductive toxicity

Based on available data the classification criteria are not met.

#### Toxicity for specific target organ - single exposure

Based on available data the classification criteria are not met.

#### Toxicity for specific target organ - repeated exposure

Based on available data the classification criteria are not met.

#### Aspiration hazard

Based on available data the classification criteria are not met.

### 11.2. Information on other hazards

The mixture does not contain substances with endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

## SECTION 12: Ecological information

### 12.1. Toxicity

not available

### 12.2. Persistence and degradability

not available

### 12.3. Bioaccumulative potential

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Data not available.

### 12.4. Mobility in soil

Data not available.

### 12.5. Results of PBT and vPvB assessment

Product does not contain any substance meeting the criteria for PBT or vPvB in accordance with the Annex XIII of Regulation (EC) No 1907/2006 (REACH) as amended.

### 12.6. Endocrine disrupting properties

The mixture does not contain substances with endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605.

### 12.7. Other adverse effects

Data not available.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Hazard of environmental contamination; dispose of the waste in accordance with the local and/or national regulations. Proceed in accordance with valid regulations on waste disposal. Any unused product and contaminated packaging should be put in labelled containers for waste collection and submitted for disposal to a person authorised for waste removal (a specialized company) that is entitled for such activity. Do not empty unused product in drainage systems. The product must not be disposed of with municipal waste. Empty containers may be used at waste incinerators to produce energy or deposited in a dump with appropriate classification. Perfectly cleaned containers can be submitted for recycling.

#### Waste management legislation

Directive 2008/98/EC of the European Parliament and of the Council of 19 November 2008 on waste, as amended. Decision 2000/532/EC establishing a list of wastes, as amended.

#### Packaging waste type code

15 01 11\* metallic packaging containing a hazardous solid porous matrix (for example asbestos), including empty pressure containers

15 01 04 metallic packaging

(\* ) - Hazardous waste according to Directive 2008/98/EC on hazardous waste

## SECTION 14: Transport information

### 14.1. UN number or ID number

UN 1950

### 14.2. UN proper shipping name

AEROSOLS

### 14.3. Transport hazard class(es)

2 Gases

### 14.4. Packing group

II

### 14.5. Environmental hazards

not relevant

### 14.6. Special precautions for user

Reference in the Sections 4 to 8. Make sure that the person transporting the product knows the ways of handling the product in the event of accident.

### 14.7. Maritime transport in bulk according to IMO instruments

It is not intended for transport in bulk


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### Additional information

Hazard identification No.   
UN number 1950  
Classification code 5F  
Safety signs 2.1



Tunnel restriction code (D)

### Air transport - ICAO/IATA

Packaging instructions passenger 203  
Cargo packaging instructions 203

### Marine transport - IMDG

EmS (emergency plan) F-D, S-U  
MFAG 620

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Regulation (EC) No. 1907/2006 of the European Parliament and of the Council of 18th December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing the European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No. 793/93 and Commission Regulation (EC) No. 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, as amended. REGULATION (EC) No. 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL as amended. Commission Regulation (EU) 2020/878 of 18 June 2020 amending Annex II to Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

### 15.2. Chemical safety assessment

There was no evaluation.

## SECTION 16: Other information

### A list of standard risk phrases used in the safety data sheet

H220 Extremely flammable gas.  
H222 Extremely flammable aerosol.  
H229 Pressurised container: May burst if heated.  
H280 Contains gas under pressure; may explode if heated.

### Guidelines for safe handling used in the safety data sheet

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P211 Do not spray on an open flame or other ignition source.  
P251 Do not pierce or burn, even after use.  
P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C.

### Other important information about human health protection

The product must not be - unless specifically approved by the manufacturer/importer - used for purposes other than as per the Section 1. The user is responsible for adherence to all related health protection regulations.

### Key to abbreviations and acronyms used in the safety data sheet

ADR European agreement concerning the international carriage of dangerous goods by road  
BCF Bioconcentration Factor  
CAS Chemical Abstracts Service  
CLP Regulation (EC) No 1272/2008 on classification, labelling and packaging of substance and mixtures  
EC Identification code for each substance listed in EINECS

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EINECS	European Inventory of Existing Commercial Chemical Substances
EmS	Emergency plan
EU	European Union
EuPCS	European Product Categorisation System
IATA	International Air Transport Association
IBC	International Code For The Construction And Equipment of Ships Carrying Dangerous Chemicals
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
INCI	International Nomenclature of Cosmetic Ingredients
ISO	International Organization for Standardization
IUPAC	International Union of Pure and Applied Chemistry
log Kow	Octanol-water partition coefficient
OEL	Occupational Exposure Limits
PBT	Persistent, Bioaccumulative and Toxic
ppm	Parts per million
Press. Gas (Comp.)	Gas under pressure: compressed gas
Press. Gas (Diss.)	Gas under pressure: dissolved gas
Press. Gas (Liq.)	Gas under pressure: liquefied gas
Press. Gas (Ref. Liq.)	Gas under pressure: refrigerated liquefied gas
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID	Agreement on the transport of dangerous goods by rail
UN	Four-figure identification number of the substance or article taken from the UN Model Regulations
UVCB	Substances of unknown or variable composition, complex reaction products or biological materials
VOC	Volatile organic compounds
vPvB	Very Persistent and very Bioaccumulative
Aerosol	Aerosol
Flam. Gas	Flammable gas
Press. Gas	Gases under pressure

### Training guidelines

Inform the personnel about the recommended ways of use, mandatory protective equipment, first aid and prohibited ways of handling the product.

### Recommended restrictions of use

not available

### Information about data sources used to compile the Safety Data Sheet

REGULATION (EC) No. 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL (REACH) as amended.  
REGULATION (EC) No. 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL as amended. Data from the manufacturer of the substance / mixture, if available - information from registration dossiers.

### The changes (which information has been added, deleted or modified)

The version 3.1 replaces the SDS version 3.0. Changes were made in sections 1, 2, 6, 7, 8, 13, 14, 15 i 16.

### More information

Classification procedure - calculation method.

## Statement

The safety data sheet provides information aimed at ensuring safety and health protection at work and environmental protection. The provided information corresponds to the current status of knowledge and experience and complies with valid legal regulations. The information should not be understood as guaranteeing the suitability and usability of the product for a particular application.